



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200  
Fax 613 632-5246

# Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
P0039698	EAS001-VU	2	1	COD	M304TSD.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				500	10/19/2018	527		S113209	Stock	9/24/2018	\$ 6.55 / ft	1		\$3,448.58	Eagle Stainless	
										Total:	500		527								\$3,448.58	

Plex 9/25/2018 8:43 AM dart.Tollis Andrew



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039698**

**Supplier:** EAS001-VU  
Eagle Stainless  
10 Discovery Way  
Franklin, MA USA  
Phone: 800 528 8650  
Fax: 800 520 1954

**PO No:** PO039698

**PO Date:** 4/25/18

**Due Date:** 7/18/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
MAY 02 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quote no. 981768  
note delivery TBA

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1 AT	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	7/18/18	500 ft	0 ft ✓ 500 ft	500 ft	\$6.55/ft 18/08/13	\$3,275.00
2 AT	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	10/19/18	500 ft	0 ft ✓ 526.5 ft	500 ft	\$6.55/ft N 18/09/25	\$3,275.00
3	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	1/14/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
4	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	3/20/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00

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Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	5/15/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
Grand Total:										\$16,375.00
Order Notes										
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p>										

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# EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

## Packing List

**Bill** Dart Aerospace, Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace, Ltd.  
**To:** 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**PO Number** PO039698 *M*

**Shipment No:** 142792  
**Shipment Date:** 09/18/18  
**Order Number:** 144884  
**Order Date:** 05/02/18

**Customer Code:** 000000001912  
**Phone:** (613) 632-5200  
**Terms:** Cash In Advance

**Ship Via:** To be determined

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
2,001	540	1,461		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (50 - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	144884-01



# EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

## MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

<b>SOLD TO:</b>	Dart Aerospace, Ltd.	<b>DATE:</b>	8/30/2018
<b>ADDRESS:</b>	1270 Aberdeen Street	<b>PURCHASE ORDER:</b>	PO039698
	Hawkesbury ON K6A 1K7	<b>OUR ORDER#:</b>	144884
		<b>PART #:</b>	NA
		<b>REVISION:</b>	NA
<b>HEAT #:</b>	552032		
<b>SOURCE:</b>	50-58568-07-18		
<b>ITEM:</b>	.500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS		
<b>Spec:</b>	ASTM A213-18/A269-15a CHEMISTRY ONLY		
<b>Temper:</b>	AS DRAWN		
<b>Quantity:</b>	540	<b>Units:</b>	FT
<b>C:</b>	.023	<b>Ti:</b>	-
<b>Si:</b>	.32	<b>Cb:</b>	-
<b>Mn:</b>	1.74	<b>Ta:</b>	-
<b>P:</b>	.028	<b>Fe:</b>	balance
<b>S:</b>	.009	<b>Cu:</b>	.23
<b>Ni:</b>	10.17	<b>Al:</b>	-
<b>Cr:</b>	18.26	<b>N:</b>	.033
<b>Mo:</b>	.24	<b>Co:</b>	.079
<b>Misc Chem:</b>	-	<b>Passivation Per ASTM A967:</b>	-
<b>Misc Chem:</b>	-	<b>Yield (PSI):</b>	-
<b>Misc Chem:</b>	-	<b>Tensile (PSI):</b>	-
		<b>Elong. (% IN 2"):</b>	-
		<b>Hardness (Rockwell):</b>	-
		<b>Flattening:</b>	-
		<b>Flaring:</b>	-
		<b>Rev F/B:</b>	-
		<b>Flange:</b>	-
		<b>Int C/E:</b>	-
		<b>Eddy Current:</b>	PASS
		<b>Hydrostatic:</b>	-
		<b>Grain Size:</b>	-

**Notes:** MELT: SWEDEN

**Notes:** MFG: USA

**Notes:** MERCURY FREE

**Comments:**

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

*Paulette Cartier*

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

JG

8/30/2018

Int.

Date



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH  
OR  
ASTM A269 MILL FINISH

PART NUMBER: M304TS | A.AAA | W | .TTT |  
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE: A.AAA = WIDTH IN INCHES  
.TTT = WALL THICKNESS IN INCHES

RELEASED  
R 2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)		DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING		AJS	09.10.18
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 09-046 FOR DETAILS).		AJS	08.08.28
A	NEW ISSUE		DS	01.08.08
REV.	DESCRIPTION		BY	DATE
DESIGN	DS	DB	DART AEROSPACE LTD	
DRAWN	HAWKESBURY, ONTARIO, CANADA		REV. D	
CHECKED	DRAWING NO. M304TS		SHEET 1 OF 1	
MFG. APPR.	TITLE		SCALE	
APPROVED	304/316 SQUARE TUBING		NONE	
DE APPR.	DATE 14.05.20		COPYRIGHT © 2001 BY DART AEROSPACE LTD	
DATE	14.05.20		THE PRODUCT IS TO BE USED IN ACCORDANCE WITH THE INSTRUCTIONS PROVIDED WITH IT	



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 T50.500W.049  
 DATE: 18/04/25

PO / BATCH NO.: P0039698/S113209

MATERIAL CERT REC'D: KS  
 QUANTITY RECEIVED: 526.5 Lt  
 QUANTITY INSPECTED: 526.5 Lt  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.049"  
 THICKNESS RECEIVED: 0.049"  
 SHEET SIZE ORDERED: —  
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	N	ASTM A269
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	P0039698
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DT</u> DATE: <u>18/04/25</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in